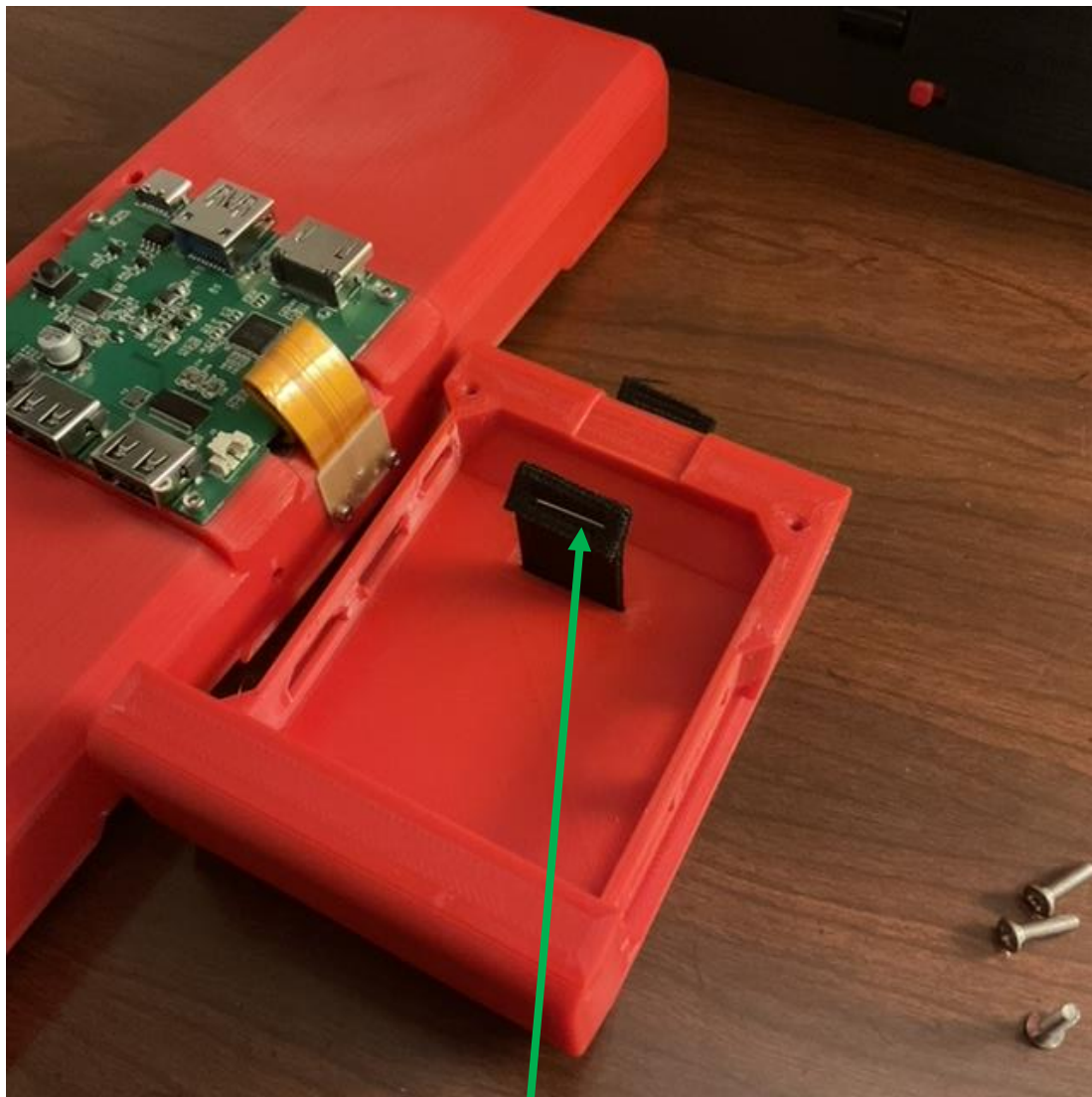


Secure the boards to the Main Switch Holder print using the following M2 screws.

(QTY.4) M2x8mm
Socket Head Cap
Screws

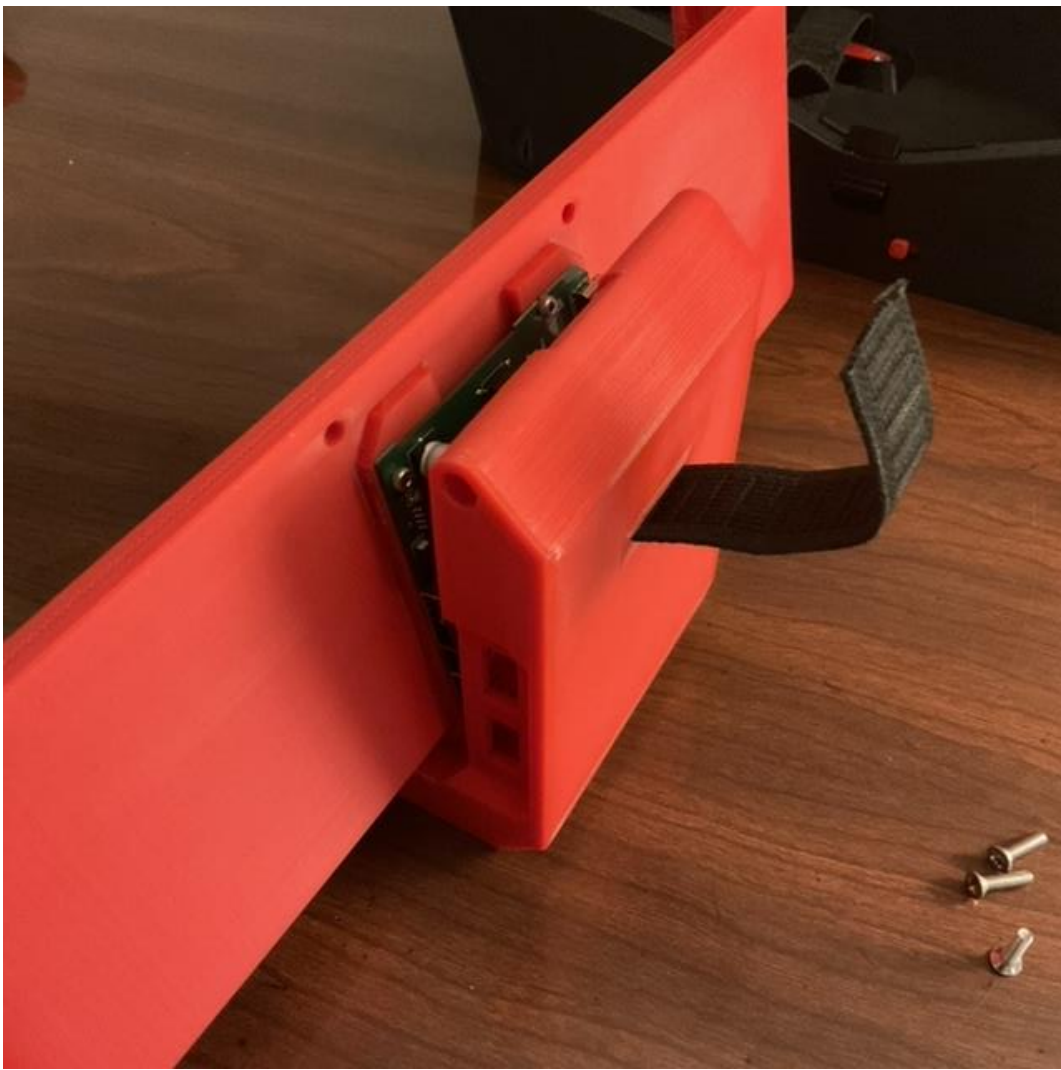
(QTY.2) M2x6mm
Socket Head Cap
Screws

Take apart the dock and make sure the black cover is taken off the main USB-C docking connector.

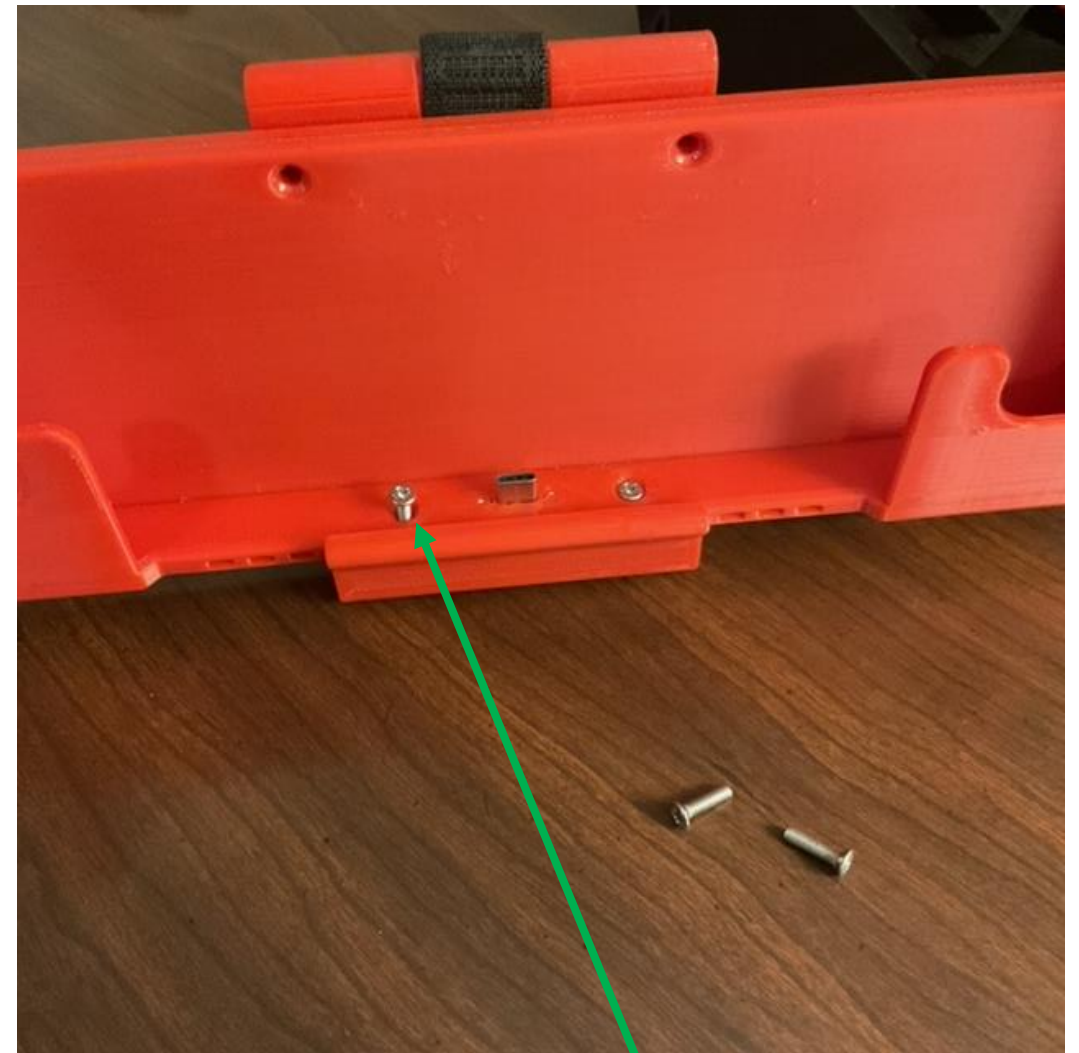


Install a ~60mm long section of the elastic band. Fold one end and staple the end. This part is for dampening the force from the secondary lid.





There is some interreference with the circuit board and the electrical shroud but sliding it on in the manner depicted seemed to work alright. Just make sure the thin walls of the shroud are over the connector tips and they should slide into place fairly easily. Make sure to slide the strap behind the circuit board as you're closing it.



(QTY.4) Mx12mm
Countersunk Head Screws



I found it easiest to slide the secondary lid onto the torsion spring . There are pockets in both prints that the spring legs fall into.



Install the 235mm lg. 3mm Diameter Pin



Install M4x6mm Set Screws on both sides of the hinge.



These are the springs used for the bistable hinge used in the screen protector. They slide into the slots at the base of the print.

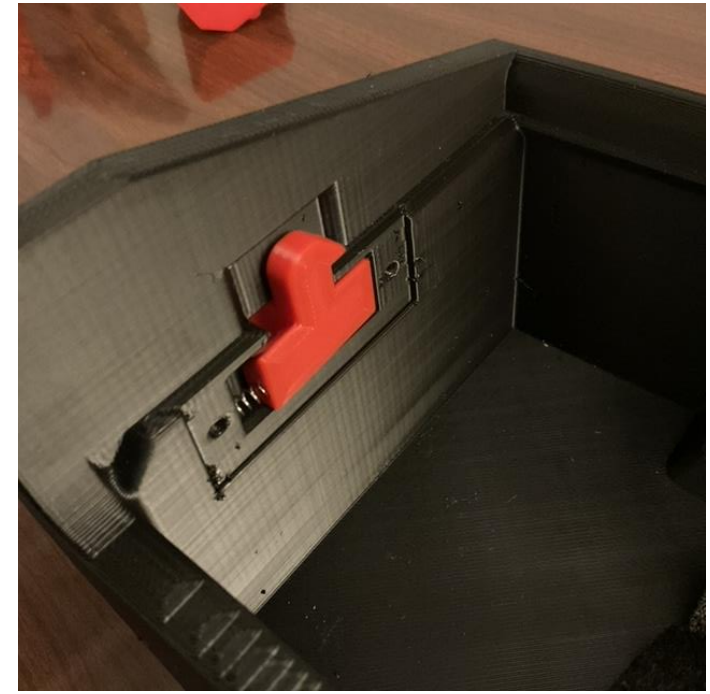




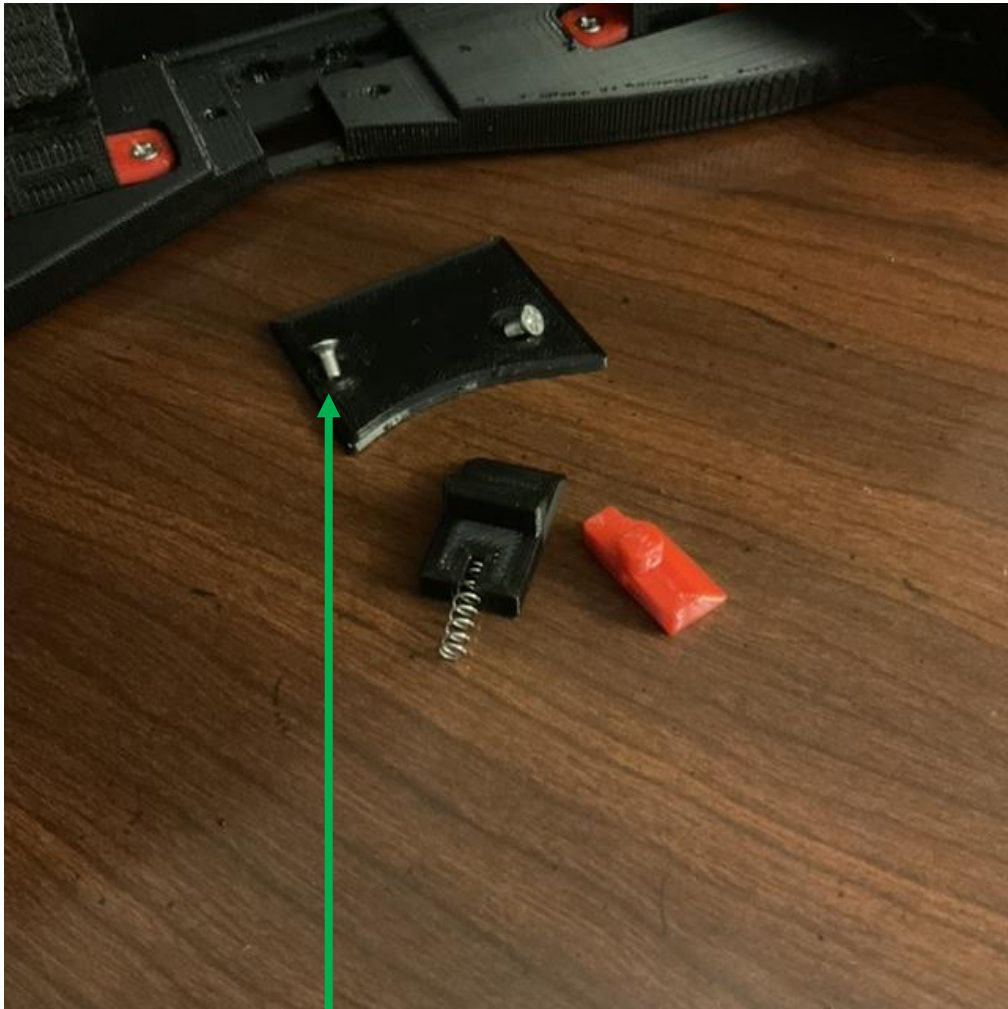
Install the 95mm lg. 1.5mm Dia. Pin



Install the M3x6mm Set Screw



Install spring into the latch and slide latch in as pictured. Glue a spring to the latch cover. The latch cover must be slid down then screwed in using QTY.2 M3x8mm Countersunk Head.

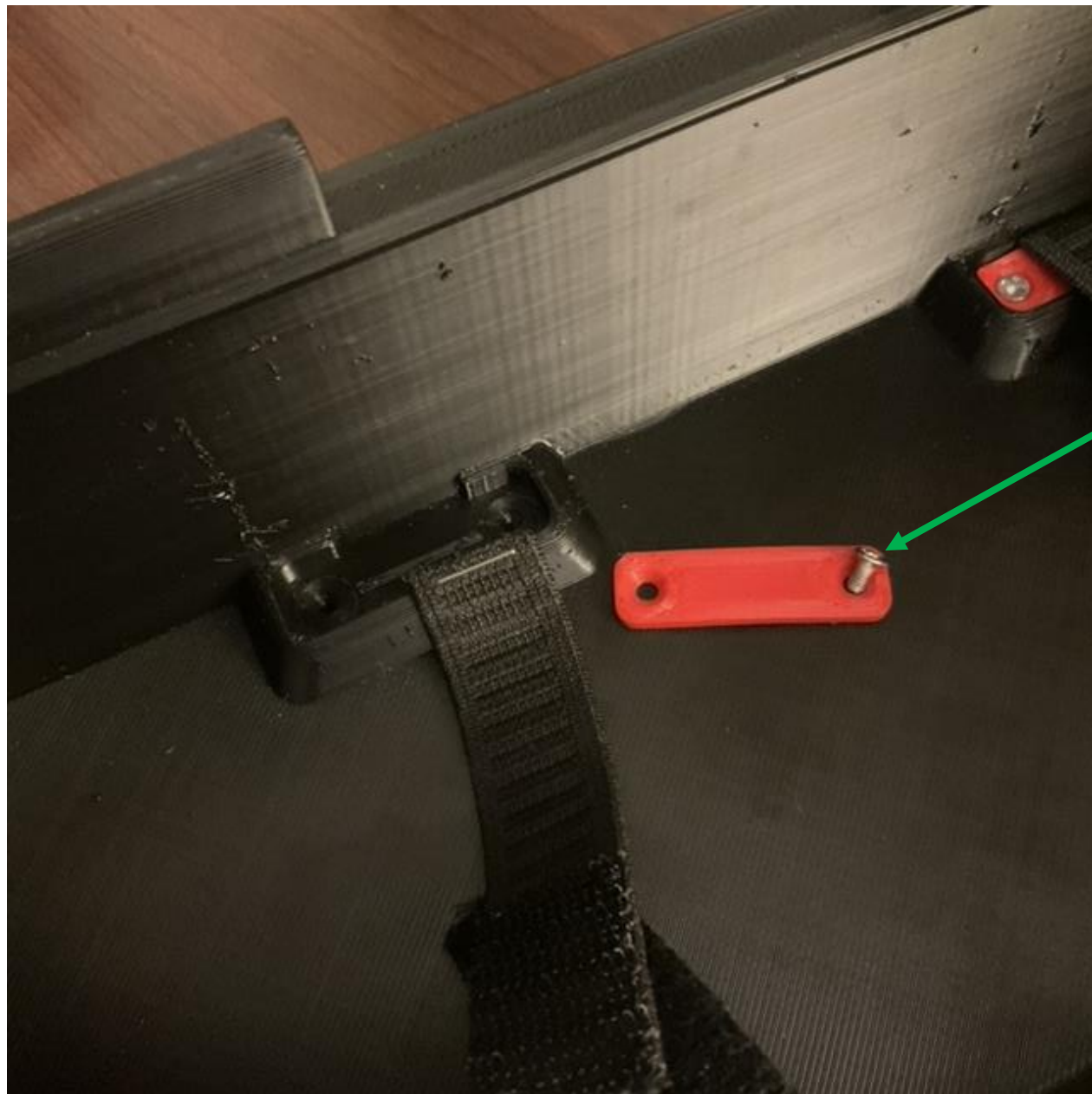


(QTY.2) M3x6mm
Countersunk Head Screws



Install the latch and latch stop. Slide the
latch cover plate down then screw into
place.



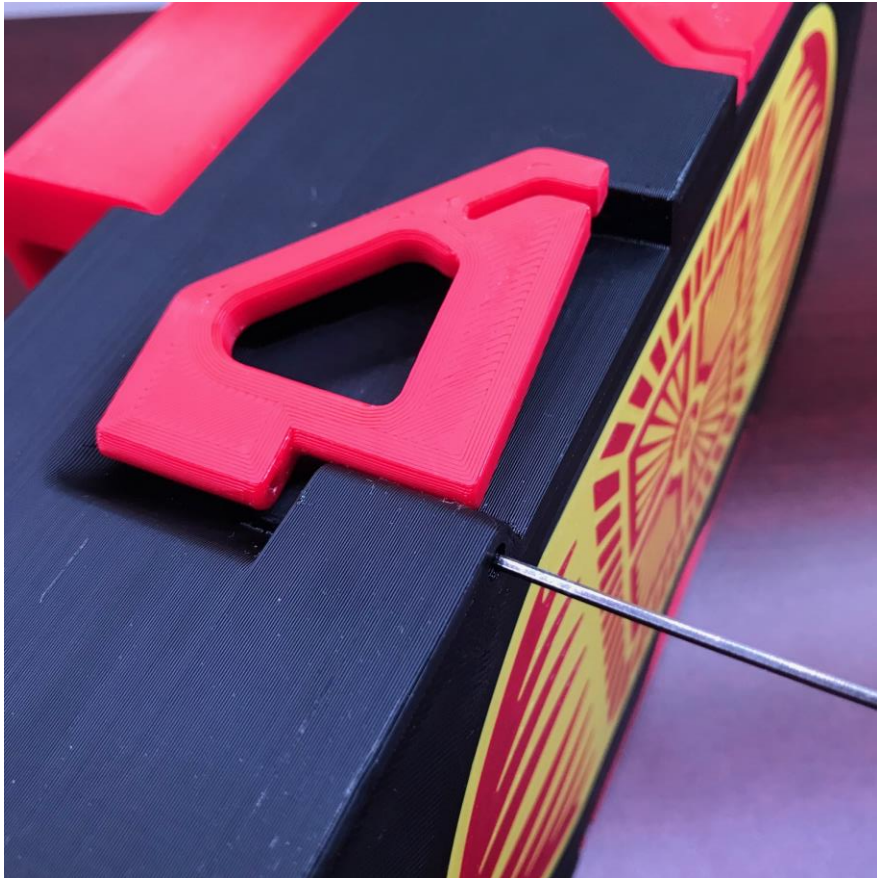


(QTY.8) M3x6mm
Countersunk Head
Screws

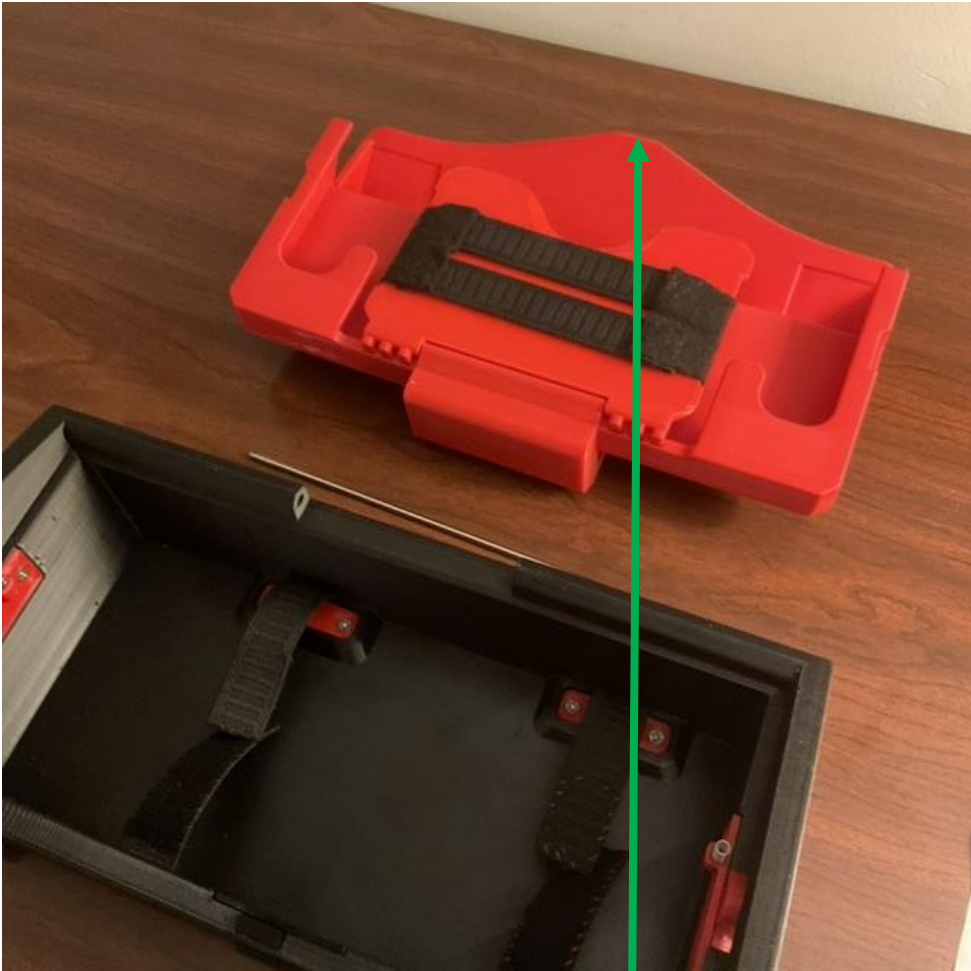
I stappled the end of the straps to
prevent them from pulling out
after clamped.



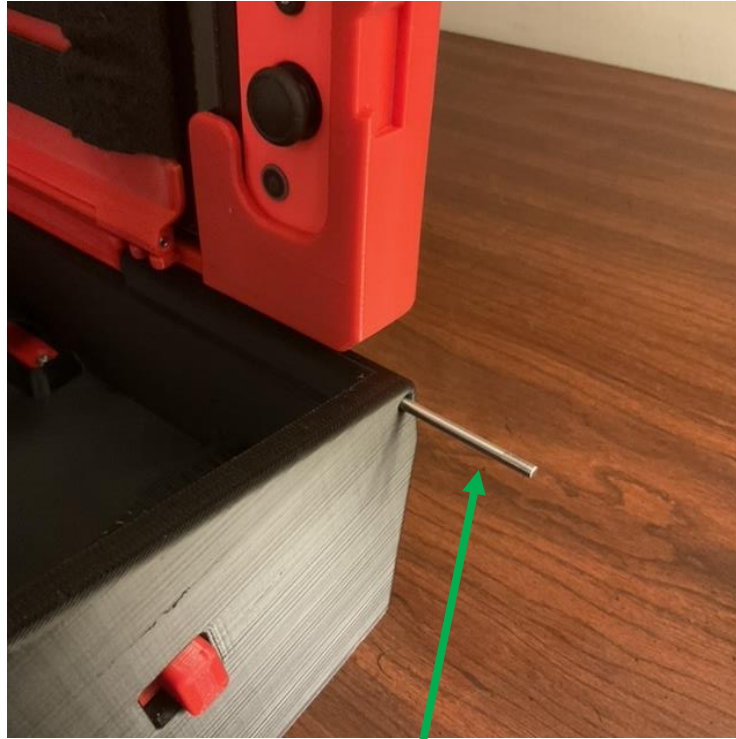
Install the 38mm lg. 1.5mm
Dia. Pins and close off the
holes with the M3x6mm set
screws



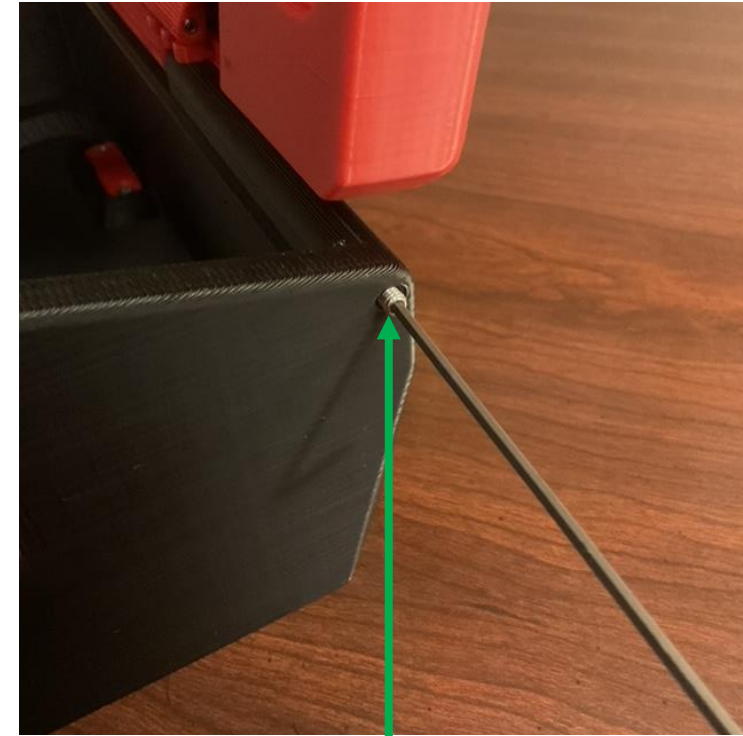
Install the back supports using the M2x20mm Socket Head Cap Screws. You may need to lubricate the screw heads to prevent squeaking.



You may need to sand this lip if you have trouble closing it



Install the 250mm long 3mm Diameter pin.



(QTY.2) M4x6mm Set Screws

